

# accident prevention program

# SAFE FLYING FOR AGRICULTURAL AVIATION



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# ACKNOWLEDGMENT

Safe flying for agricultural aviation is a paper that was prepared by Mr. Ansel H. McAllaster, a former agricultural operator, and now the Manager of the Federal Aviation Administration, General Aviation District Office, Broomfield, Colorado. This paper is based upon proven procedures that will prevent agricultural operations accidents.

### SAFE FLYING FOR AGRICULTURAL AVIATION

BY

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### FEDERAL AVIATION ADMINISTRATION

The basic safety elements, method for executing an applicator swath run and turnaround at the end of a swath run, are discussed in the following paragraphs.

The turn-around procedure is based on the flight performance of the particular airplane being flown, and is a safe, conservative method that allows for a considerable margin of error which may arise from pilot fatigue and other operational hazards which may confront the aerial applicator pilot during the course of flying.

This discussion is not a cure-all for poor operational practices, such as failing to look over a field for obstructions before beginning operations in the field, not taking every precaution for the safe handling of chemicals, improper design and maintenance of equipment, and the lack of good common sense and judgment. It is a method of flying combined with airplane performance that will give a constant, safe flight performance which, when combined with other practices, will lead to a safe and sane operation.

In the past, during the turnaround, speed has usually been considered the safest thing a pilot could have. It was like having money in the bank. This notion has not always been correct as we will attempt to demonstrate. A safe speed, coupled with altitude, allows for a much safer margin during a turnaround. By safe speed, we mean speed above the stall speed in relation to the load being carried, the angle of bank, and the time involved in turning around at the end of a field.

We think you will agree that speed high above stall speed will require a greater time to complete the turnaround, and require a greater angle of bank to turn within a specified area, which is necessary in order not to overshoot the next swath run. By increasing the angle of bank we increase the stall speed, therefore, our overall airspeed is not a good criteria for safety, especially when we confine the turning radius to a small area such as is necessary in aerial application.

The following table shows the speed required for various angles of bank, the radius of turn for various angles of bank, and the time necessary to complete 270 degrees of turn with the various angles of bank. Essentially, 270 degrees of turn is the aerial applicator turn - 45 degrees turn downwind, reverse the turn for 225 degrees to return to the new swath run. The airplane chosen for this chart could be flown safely at a minimum speed of 60 mph.

Angle of bank	0*	15°	30"	45°	60"
Ratio of lift	1.0	1.04	1.15	1.41	2.0
Speed required	60	61.7	64.5	71.3	85
Radius of turn		940*	485'	340'	280'
Time to turn 270°		49 sec.	24 sec.	15.4 sec.	10.6 sec.
Added time for banking and unbanking		2 sec.	4 sec.	6.4 sec.	8.0 sec.
banking and unbanking		2 sec.	4 sec.	6.4 sec.	8.0 sec.

51 sec.

Total turn time

From this chart, you may readily see that the best angles of bank for aerial applicator turns fall between 30 and 45 degrees. Using these banks one has not materially increased the stalling speed and the time required to execute the turn is quite acceptable.

28 sec.

21.4 sec. 18.6 sec.

Note that a 30 degree bank, on this airplane, has only increased the safe speed 4.5 mph, and the time required to execute the turn 6.6 seconds; a 60 degree bank has raised the safe speed 25 mph and only cut the time required for the turn 2.8 seconds. It appears that any banks above 45 degrees yield very small gains for the hazards involved.

The question is how may we clear obstructions at the end of a field and safely execute a turn at speeds slower than we have considered safe in the past? The answer lies in knowing a little about airplane performance and the the basis for it, and a lot about the performance of the airplane you happen to be flying.

Airplane performance is based on many factors, such as wing loading, power loading, temperature, humidity, altitude, etc. These are factors over which you are not able to exercise a great deal of control. You then want to know what may you do to make your flying safer and get to know your airplane performance better. There are a number of things you can do which, when completed, will have taught you almost exactly what your airplane will do loaded and with all of the distributing apparatus hung on it.

We have to begin somewhere so we will start with standard air. Standard air is 59 degrees Fahrenheit. Standard air temperature decreases 3.6 degrees Fahrenheit per 1,000 feet of altitude, and from this we can compute standard air for any altitude we wish.

0 Feet - 59°F. 500 - 57.2°F. 1000 - 55.4°F. 1500 - 53.6°F. 2000 11 - 51.8°F. 2500 - 50.0°F. 3000 - 48.2°F. 3500 " - 46.4°F. 4000 - 44.6°F. 4500 " - 42.8°F. 5000 - 41.0°F. 5500 \*\* - 39.2°F. 6000 " - 37.4°F. 6500 " - 35.6°F. 7000 " - 33.8°F. 7500 " - 32.0°F. 8000 " - 30.2°F. 8500 - 28.4°F.

You may say, "So What," to this. Well, hold on a minute and we will show you the so what, but remember this standard air chart. It's a neck saver!

Now, the next item is to dust off Ye Old Duster or Sprayer and let's see what it will do. First, let's pick a day that is calm and the temperature is as close to standard air as possible for your airport elevation. Use the chart we have just discussed. Tune up the engine and check over the airplane, so that you are sure everything is up to snuff. Then fill it up with the maximum load it will carry. Take off and climb up to about 1,500 feet, level out and see how fast it will fly at cruising power. Make a note of the speed on a slip of paper. Now keep cruising power and pull up into a very gradual climb, until you reach a point where the airplane will no longer climb, will not lose altitude, and will not stall. In other words, you are flying as slowly as possible, at cruise power, without losing or gaining altitude or stalling. Make a note of this speed.

While you are up, you might as well practice stalls, etc., to brush off the barnacles. While you are practicing stalls, gradually increase the angle of attack and decrease the speed slowly until stall occurs and see what happens. The stall you get will surprise you and is essentially the stall that occurs during pull-ups from swath runs, and in turnarounds. Also, stall the airplane in the same way out of climbing turns and level flat turns with a little bottom rudder, then top rudder, and see how easy the airplane will snap under or over the top into a spin, if you are not nimble on the controls. This little trick, I think, will dispel any ideas about uncoordinated turns which you may have.

While you are practicing stalls, try jamming on full throttle during the recovery while holding the stick full back till aircraft drops to level flight attitude, then try leaving the throttle exactly as set during the

recovery while smoothly easing aircraft down to level flight attitude, and notice the difference in the loss of altitude. You will find that by leaving the throttle set as is, will allow a recovery from a stall with noticeably less loss of altitude. If you don't believe this, try it again at around 300 to 400 feet altitude where small changes in altitude are very noticeable. This is where the aerial applicator stalls with less than 100 feet altitude so your stall recovery technique is of prime importance, second only to stall detection.

There are two prime reasons for not using full throttle until after the stall has been broken and recovery is on the way. The first is called Pl effect and has to do with the airblast from the propeller over the center section of the wing. Violent increases in rpm momentarily disturb this airflow over the center section causing further loss of lift and further stalling. The other reason is that the sudden increased slipstream speed strikes the elevators, which are deflected upward, causing a slight pitching upward of the nose, therefore increasing the angle of attack, which is already at the angle for stalling, and further stalls the wing. Remember - NEVER blast the throttle at the moment of stall. Drop to level flight attitude, and when you are flying again, then smartly open the throttle, but NEVER jam it open.

After you have finished your little flight, let's see what you have done besides practice and perhaps learned something new about stalls. You have found out how slow and how fast your airplane will fly at a given power setting and load. This is called V minimum and V maximum, in the engineer's language.

What good will this do us? Plenty. You have taken the first step in determining the performance of your airplane. Now the next step is mathematical. You wish to determine the best angle of climb speed to be used in takeoff and climbing out of fields. The best angle of climb speed is also the best angle of glide speed, so when you compute this piece of data you will kill two birds with one stone.

Take the V minimum speed and subtract it from the V maximum speed, then take one-third of this sum and add it to the V minimum speed. The total will be the best angle of climb speed for your airplane, loaded and ready for spraying.

### Example:

V Minimum 50 mph V Maximum 90 mph

Sum 40 mph Difference

1/3 of 40 equals 13-1/3 mph

V Minimum 50

 $\overline{63}$  mph. Call it 65 mph because that is easy to read on the airspeed indicator.

Now let us take our loaded airplane aloft again and practice climbs from level flight until we have fixed in our minds the angle of attack necessary to produce this best angle of climb speed. Gradually get away from the airspeed indicator and more to the angle of attack and power setting required to produce this airspeed. Soon you will be able to set the desired angle of attack and the airspeed will automatically take care of itself. Remember - a stall cannot occur until the angle of attack has been increased to the point where the airflow is disturbed sufficiently that lift is lost. If you do not produce the angle of attack for a stall, the airplane will not stall.

Perhaps you will think the angle of attack is excessively steep, but remember this, the airplane is able to continue to climb indefinitely at this best angle of climb speed, that you are flying 15 mph above the V minimum speed, and actually about 20 mph above a stall. If the engine quits, all you have to do is lower the nose (reduce angle of attack) to the best angle of glide speed (best gliding angle of attack) and you are all set to glide for a forced landing, plenty of speed, no excess, just the right amount for the best possible glide.

Now, how does this apply to a spray or dusting run and turnaround at the end of the field? Well, let's see. Let's put what we have learned to use. Make a run across a field at 80 mph. When we have come to the end, place the airplane in the best angle of climb speed angle of attack. You will climb very rapidly, because you have excess speed and are climbing at the best angle of climb for clearing obstructions. When obstructions are cleared, turn 45 degrees downwind while still climbing at best angle of climb angle of attack. After turning 45 degrees, reverse your turn. Here you will note that your airspeed will have settled down to the best angle of climb speed, the nose of the airplane will have a natural tendency to lower, and you are at a very good speed for turning, so let the nose lower to a level turn and roll into about a 30 to 40 degree angle of bank, and complete your turnaround. You will find that you will turn around quickly, lineup with the next swath very easily, have gained from 100 to 150 feet altitude, be at a very safe speed and angle of attack, and have an excellent downward view into the field and next swath. After completing your turn, lower the nose, and as you descend into your next swath and level out, you will find that the airplane will fall right into the desired swath speed.

Repeat this procedure at the other end of the field. With a little practice, you will find you have developed a procedure and timing that will gain you maximum safe performance which can be repeated almost mechanically at each turnaround point.

The next question you are asking is how can this performance be maintained through various temperatures and altitudes during takeoff? The answer is by reducing the load, but how much reduction in load is the \$64 question. Guessing is not very accurate.

First, let us see how our airplane performs for takeoff. Go back to standard air for your airport and a calm day and let's measure takeoff performance. Let's take a sod, rough portion of the airport, for this test, because that will more nearly demonstrate the airplane performance under the conditions you usually find in actual operation. Pick out a section about 1,200 feet long and place a stake every 100 feet. Paint the footage on these stakes so you can see them during takeoff. Now take your loaded airplane to the end of the runway, open the throttle, and takeoff. Don't pulloff, just let the plane fly off normally, level out, accelerate to the best angle of climb speed, place the best angle of climb speed angle of attack on the airplane and climb to 50 feet altitude. Note the distance it took the airplane to become airborne and the distance to clear a 50-foot obstacle.

Repeat this performance several times so that you are sure of the performance figures you have just obtained; for you have obtained the takeoff and obstacle clearing performance figures for your loaded airplane at standard air for your airport in a calm wind.

You are probably saying, "but we usually have a wind under actual operating conditions." This is true and wind will shorten your takeoff run, if you take-off into the wind. But remember, under most conditions, your spray runs are crosswind and wind will be of little assistance to you here. So, in the overall picture, we might as well forget wind unless you are forced to spray up and downwind. In this case, be careful on the downwind pullup and be very lightly loaded.

Now back to takeoff performance and how we can maintain this performance through wide ranges of temperature and altitude, and also maintain our performance through spray runs and turnarounds.

There is a simple rule of thumb which comes into being at this point. Simply stated, it is as follows: "Reduce the load 1-1/4 pounds per 1,000 pounds of gross weight of airplane for each degree of temperature above standard air."

Example: During our test, we found the airplane weighed 4,000 pounds when fully loaded and carried 600 pounds at our airport, which was 2,500 feet above sea level and the standard air was 50 degrees. Our tests which we ran showed that the airplane would takeoff and climb to 50 feet at best angle of climb speed in 1,000 feet. How can we maintain the performance when the airport elevation is 5,000 feet and the temperature is 90 degrees Fahrenheit? Standard air for 5,000 feet elevation is 41 degrees. The difference between standard air and 90 degrees is 49 degrees. We unload 1-1/4 pounds per 1,000 pounds of gross weight of airplane for each degree above standard air temperature at your location, or 4 x 1-1/4 equals 5 pounds x 49 degrees (this is the difference in degrees between standard air temperature and actual temperature at your location), which equals 245 pounds, the amount we should lighten the airplane to maintain the performance we had at our home airport at standard air.

Now, obviously, we cannot stop to compute this as the temperature rises during the day or we move to higher or lower elevations, but we can make a loading chart which will show how much load in pounds or gallons to place in the plane for any given set of circumstances. Such a chart is easy to construct, and with the investment in a good thermometer the answer can be obtained very quickly.

All of this may sound a little complicated to you. It isn't. It is very simple and with very little study and a couple of practice problems worked out, you will be able to make a loading chart for your particular airplane in about one evening of work.

One evening's work is small compared to the disastrous results of being so heavily loaded that you get into ground effect and dribble off the runway into the woods, or pullup at the end of a spray run and mush through some trees or a powerline. This chart will help solve these problems.

In closing, I wish to emphasize the use of shoulder harness and a good crash helmet. The shoulder harness must be anchored to the major structure of the airplane or it is of little value. Crash helmets can be made comfortable by obtaining the proper size and making adjustments to the head lining.

Unless the cockpit is pressurized, you should be wearing a good, approved respirator.

Flying is a discipline... safety is an attitude.

Lower figure - gallons This loading chart applies to the exampled 4000-pound gross load - Aircraft with a 600-pound payload.

Read figures right and down. Top figure - pounds. Lower figure -

(At 8 pounds per gallon.)

110°	341	327	318	309	300	291	282	273	263	255
105°	366	352	343	334	325	316	307	298	288	280
100°	391-	377	368	359	350	341	332	323	313	305
95°	416	402	393	384	375	366	357	348	338	330
06	441	427	418 52	409	400	391 49	382	373	363.	355
85°	466	452 56	443	434	425	416	407	398	388	380
80	491	477	897	459	450	441 55	432	423 53	413 52	405
75°	516	502 62	493 61	484	475 59	466	457	448	438	430 54
200	541	527 66	518	509	500	491	482	473 59	463	455
65°	566	552 69	543	534 66	525 65	516 64	507	498	488	480
09	591 74	577	568 70	559	550 68	541 67	532	523 64	513 64	505
55°	600	600	593	584	575 72	566	557	548	538	530
50°	600	600	600	600	600	591 74	582 73	573 72	563 70	555
45°	600	600	600	600	600	600	600	598 74	588	580
40°	600	600	600	600	600	600	600	600	600	600
Temp. F°	200	1000	1500	2000	2500	3000	3500	4,000	4500	2000
	8 ALTITUDE									

